

Garant

Indexable insert for turning DNMG 110404, for medium machining, Grade: HB730-1

**Order data**

Order number	250752 HB730-1
GTIN	4045197941381
Item class	21G

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	XUM
Feed f	0.2 - 0.6 mm/rev.
Cutting speed v_c main application	35 - 230 m/min
Main application	UNI
Cutting conditions	slightly interrupted
Grade	HB730-1
Corner radius	0.4 mm
Tool material	Carbide
Cutting depth a_p	0.5 - 6 mm

Coating	Nano-PVD
ISO code indexable insert	DNMG 110404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning